

# Automated Medical Instrument Washers: *are they cleaning properly?*



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# Disclosures:

- ***Sponsored to give invited presentations at various National and International conferences by;***  
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# Objectives:



- **Reusable Medical Device Reprocessing:**
  - Regulation of medical device cleaning
  - Roles for Manufacturers and Users
- **Monitoring of Automated washers:**
  - Methods for monitoring
  - Guidelines: Frequency? Interpretation of data?
- **Data from clinical study**
  - are automated washers cleaning properly?
- **Summary**



# Healthcare Cleaning Monitoring Issues:

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- Reusable Medical Devices
  - automated washers
  - manual cleaning
- Shared patient equipment\*  
(e.g. IV poles, commodes, etc)
- Environmental cleaning\*

**\* *PIDAC 2009 Best Practices for Environmental Cleaning for prevention and control of infections: In all health care settings***

[http://www.health.gov.on.ca/english/providers/program/infectious/diseases/best\\_prac/bp\\_enviro\\_clean.pdf](http://www.health.gov.on.ca/english/providers/program/infectious/diseases/best_prac/bp_enviro_clean.pdf)



# Medical Device Reprocessing

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## ■ **Canada:**

- ***Sale of medical devices*** is regulated nationally.  
New "Guide to Manufacturers" re: information they must provide for ALL reusable medical devices
- ***Reprocessing of Medical Devices***  
not regulated nationally or provincially

**Website for Manufacturer's Guideline:**

[http://www.hc-sc.gc.ca/dhp-mps/md-im/applic-demande/guide-ld/md\\_gd\\_reprocessing\\_im\\_ld\\_retraitement-eng.php](http://www.hc-sc.gc.ca/dhp-mps/md-im/applic-demande/guide-ld/md_gd_reprocessing_im_ld_retraitement-eng.php)

**Website for Scientific Advisory Panel recommendations:**

[http://hc-sc.gc.ca/dhp-mps/md-im/activit/sci-consult/reproc-retraite/saprmmd\\_gcsmm\\_recom\\_2005-02-10\\_e.html](http://hc-sc.gc.ca/dhp-mps/md-im/activit/sci-consult/reproc-retraite/saprmmd_gcsmm_recom_2005-02-10_e.html)



# Medical Device Reprocessing

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- **USA: Public FDA/AAMI Workshops:**

***[June & Oct, 2011 at FDA campus]***

- Draft guidance on labeling of reusable medical devices
- Focus on requiring manufacturer's to validate cleaning instructions

**New FDA Website:** [www.fda.gov/reprocessingreusabledevices](http://www.fda.gov/reprocessingreusabledevices)

# Reprocessing of Reusable Medical Devices



- **Historical:**

The focus of regulators and manufacturer's was previously on validation of disinfection or sterilization

- **Current:**

*The cleaning aspect of medical device reprocessing has become centre stage.*

# Reprocessing Staff:

**Your voices are gradually being heard!**







# Quality Process: Medical Device Reprocessing

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## *Surgical instruments:*

- ***Sterilization:***

monitoring done (e.g. BIs & CIs)

- ***Cleaning (manual/automated):***

no monitoring other than visual inspection

# Who is responsible for What?

- **Manufacturers:**  
**Validate** that the automated washer does clean effectively
- **Healthcare Facilities:**  
**Verify** that using their on site staff and following the manufacturer's validated washer cycles, they can reliably clean reusable devices



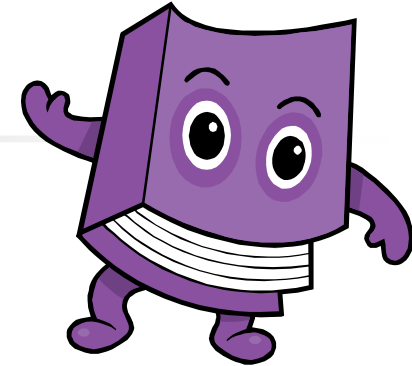
# Automated Medical Instrument Washers: Quality Program

- **Ensure Staff competency:**
  - initial training verification,
  - yearly competency assessment needed
- **Ensure ongoing adequacy of Automated washers:**
  - *audit tools:*
    - washer cycle monitors



# Guidelines: What do they say?

- Decontamination of reusable medical devices. CSA guideline Z314.8-08
- Infection Prevention and Control Guideline for Flexible Gastrointestinal Endoscopy and Flexible Bronchoscopy. Public Health Agency of Canada 2010
- Standards of Infection Control in Reprocessing of Flexible Gastrointestinal endoscopes SGNA 2011.
- Provincial Infectious Diseases Advisory Committee (PIDAC) – MOHLTC Best Practice for Cleaning, Disinfection and Sterilization – In all Health Care Settings. April 30, 2006



No specific recommendations for how to monitor cleaning

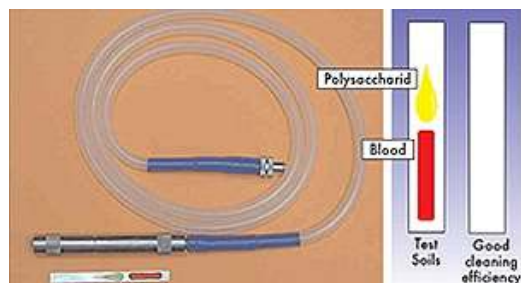


What commercial rapid monitors are available to assess cleaning efficacy of automated washers?

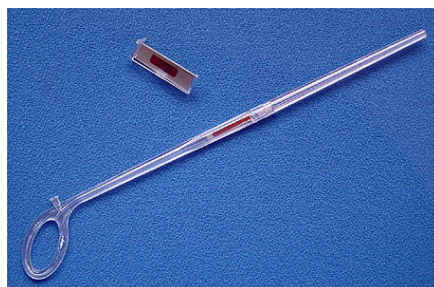


# Endoscope Cleaning Monitors for Lumens: Automated Washers

**HealthMark USA, Medisafe UK, Steris/Browne UK, SteriTec, USA**



**Flexi check: Endoscope lumen**



**Medisafe Lumen check: Laparoscopic device lumen**



**TOSI Lumchek**



**Steritec Wash-Checks**

These monitors assess how effective the washer function is:  
ISO committee working to standardize washer cleaning monitoring

***These represent some examples it is NOT an all-inclusive list***

# Published Data: Is there anything to worry about?

- Surgical instruments; residuals?
- Efficacy of automated washers?



# STUDY: Automated Medical Instrument Washer

Surgical Tray set for  
“plastic surgery” procedures  
in Emergency Dept



reprocessed in Central  
Processing Dept using  
automated washer



- ***Enzymatic and alkaline detergent cleaning cycles***
- ***Deionized water used for final rinse***



# Patient-used instruments: quantitate residuals pre and post cleaning



Curved Iris



Skin Hook



Needle driver



Curved Mosquito



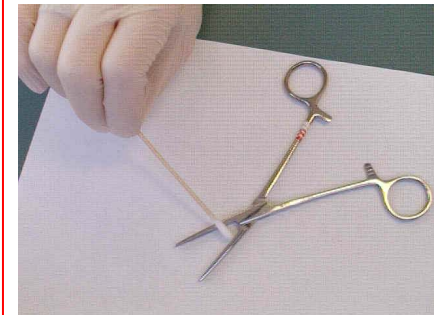
Adson toothed fine

Pictures from company website

Each time the same five most commonly soiled instruments in the tray set were tested

# Study Method:

- Total of 10 patient procedures evaluated
  - 5 patient-used before cleaning
  - 5 patient-used post-cleaning
- Surface area swabbed: 1cm<sup>2</sup>
- Each sample assayed quantitatively for: Protein, Hemoglobin, Carbohydrate, LPS (i.e. endotoxin)



# Residuals on Patient-used instruments post-cleaning: Automated washer

Plastics Tray Instrument type: (visible soil after use)	Protein: ( $\mu\text{g}/\text{cm}^2$ ) Average for 5 devices		Hemoglobin: ( $\mu\text{g}/\text{cm}^2$ ) Average for 5 devices	
	<i>Before cleaning</i>	<i>After cleaning</i>	<i>Before cleaning</i>	<i>After cleaning</i>
1. Curved Mosquito forcep 1/5 visibly soiled: (1 device; 1+)	7.04	0.18	0.00	0.00
2. Fine Needle Driver 5/5 visibly soiled: (2 devices; 1+, 3 devices; 3+)	49.96	0.00	13.26	0.00
3. Curved Iris Scissors 2/5 visibly soiled: (2 devices; 3+)	373.78	0.14	110.96	0.00
4. Toothed Adson forcep (fine) 4/5 visibly soiled: (2 devices; 1+, 2 devices; 2+)	55.38	1.04	9.90	0.44
5. Skin Hook 1/5 visibly soiled: (1 device; 1+)	3.36	3.16	0.36	0.12
<b>Average:</b>	<b>97.90</b>	<b>0.90</b>	<b>26.90</b>	<b>0.11</b>

# Residuals on Patient-used instruments post-cleaning: Automated washer

Plastics Tray Instrument type: (visible soil after use)	Carbohydrate: ( $\mu\text{g}/\text{cm}^2$ ) Average for 5 devices (SD)*		Endotoxin: ( $\text{EU}/\text{cm}^2$ ) Average for 5 devices (SD)	
	<i>Before cleaning</i>	<i>After cleaning</i>	<i>Before cleaning</i>	<i>After cleaning</i>
1. Curved Mosquito forcep 1/5 visibly soiled: (1 device; 1+)	120.52	301.16	13.68	18245.32
2. Fine Needle Driver 5/5 visibly soiled: (2 devices; 1+, 3 devices; 3+)	116.86	336.86	10.62	23667.74
3. Curved Iris Scissors 2/5 visibly soiled: (2 devices; 3+)	146.68	352.10	32.40	20.42
4. Toothed Adson forcep (fine) 4/5 visibly soiled: (2 devices; 1+, 2 devices; 2+)	169.40	138.76	23.44	13.14
5. Skin Hook 1/5 visibly soiled: (1 device; 1+)	141.14	193.46	10.58	25373.88
<b>Average:</b>	<b>138.92</b>	<b>264.47</b>	<b>18.14</b>	<b>13464.10</b>

# Automated cleaning:

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Instruments had higher  
Carbohydrate and  
Endotoxin levels  
AFTER automated  
cleaning!!





# Conclusions from Study:

- Not all Washer cycles had this problem (84% of instruments had higher Carbohydrate and 60% had higher Carbohydrate & LPS residuals post cleaning vs pre-cleaning Avg level)
- Likely reflected inadequate water quality  
→ ? Final rinse water
- ? Biofilm in lines/water holding tank?



## ***Take Home Message:*** **Residuals Post-cleaning**

- Organic material remains on instrument
- Endotoxin (LPS); not destroyed by steam sterilization → still causes inflammatory response
- Proteins etc are denatured by steam sterilization → but still remain antigenic

# Frequency of Monitoring??



- ***Quality Assurance Program:  
No Guideline recommendations for  
monitoring cleaning efficacy of Washers***



- **Site decision:**
  - Establish site baseline by initial testing of all automated washers for a short period of time
  - Ongoing each washer tested minimally 1/week







# SUMMARY:

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- **Reusable Medical Device Reprocessing:**
  - Cleaning Validation (Manufacturers)
  - Cleaning Verification (Users)
- **Automated instrument washers**
  - Ensure they are cleaning properly
  - Ensure quality of water for final rinse
- **Monitoring of manual and automated cleaning:**
  - Guidelines needed: Frequency? Interpretation of data?



# References

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## General Reprocessing

- AAMI TIR12:2004 *Designing, testing, and labeling reusable medical devices for reprocessing in health care facilities: A guide for medical device manufacturers, 2ed*
- Red brochure: *Proper Maintenance of Instruments, 8ed.*  
<http://www.a-k-i.org/englisch/lit.htm>
- Spaulding EH. *Chemical disinfection of medical and surgical materials [Chapter 32]*. In: Lawrence CA, Block SS, eds. *Disinfection, sterilization and preservation*. Philadelphia, PA: Lea & Febiger, 1968: 517–31
- Provincial Infectious Diseases Advisory Committee (PIDAC) – MOHLTC Best Practice Practices for Cleaning, Disinfection and Sterilization – In all Health Care Settings (April 30, 2006)
- CDC (HICPAC) *Guideline for Disinfection and Sterilization in Healthcare Facilities 2008*
- ISO 15883-1:2006. *Washer–disinfectors, Part 1: General requirements, definitions and tests.*



# References

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## **Reprocessing Instructions & Methods**

- AAMI TIR12:2004 *Designing, testing, and labeling reusable medical devices for reprocessing in health care facilities: A guide for medical device manufacturers, 2ed*
- ANSI/AAMI ST81:2004 *Sterilization of medical devices—Information to be provided by the manufacturer for the processing of resterilizable medical devices*
- ANSI/AAMI ST79:2006 *Comprehensive guide to steam sterilization and sterility assurance in health care facilities*

## **Cleaning**

- AAMI TIR34:2008 *Water for reprocessing medical devices*
- AAMI TIR30:2003 *A compendium of processes, materials, test methods, and acceptance criteria for cleaning reusable medical devices*
- ISO/TS 15883-5:2005 *Washer-disinfectors — Part 5: Test soils and methods for demonstrating cleaning efficacy of washer–disinfectors*